Charge Roll

TAR

Dev Roll

1st Xfer Roll

2nd Xfer Roll

PC

110mm Calibration Mark

ITU Drive / Back-

up/CR Short

Components

Repeating Defect Locator

NOTE: Do not use the side rulers to assess repeating defects if the left and right calibration lines do not measure 110 mm respectively.

Nip Shock

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Rollers

Component	Component	Planes	Defect Period	
Description		Effected	mm	inches
Charge Roll	Cartridge	One	38.2	1.5
PC Drum		One	93.8	3.69
PC Cleaner		One	96.8	3.8
Developer Roll		One	46.3	1.82
TAR		One	48.2	1.9
Toner Meter		One	1092.2	43.0
Cart Auger		One	349.9	13.8
First Transfer Roll	ITU	One	53.1	2.09
Second Transfer Roll	2 nd XferRoll	All	59.4	2.34
ITU Drive / Back-up Rolls	ITU	All	101.0	3.98
ITU Reverse Roll	ITU	All	50.5	1.99
Fuser Hot Roll	Fuser	All	148.0	5.83
Fuser BUR		All	147.0	5.79
Metering Rolls	Reference Edge	All	47.0	1.85
Color Charge Roll (CR)Short	C, M, or Y Cart	C, M, & Y	101.0	3.98

Meter 4 to 2nd Xfer

Meter 3 to 2nd Xfer

Fuser Nip to 1st Redirve

Cartridge Spacing

Meter 2 to 2nd Xfer

110mm Calibration Mark

K to 2nd Xfer

Fuser HR / BUR

NIP Shock

NIP Distances	Defect Period		
	mm	inches	
Y-C-M-K Cartridge Spacing	101.0	3.98	
K to Second Transfer Roll	144.6	5.69	
M to Second Transfer Roll	245.6	9.67	
C to Second Transfer Roll	346.6	13.65	
Y to Second Transfer Roll	447.6	17.62	
Meter 1 to Second Transfer	164.8	6.49	
Meter 2 to Second Transfer	126.4	4.98	
Meter 3 to Second Transfer	86.4	3.40	
Meter 4 to Second Transfer	51.4	2.02	
2 nd Transfer to Fuser	319.4	12.57	
Fuser Nip to First Redrive	50.0	1.97	
Fuser Nip to Exit Sensor	58.2	2.29	
Fuser Nip to Exit Tray Nip	420.3	16.55	

Meter 1 to 2nd Xfer