

## **LX2000/LX1000 Vacuum Tube Maintenance Kit and Ink Pad Replacement**

The LX2000 has a vacuum system to carry excess ink overspray into the ink saturation pads. Depending on how often the printer is used, some ink can build up inside the tube opening and eventually block the vacuum tube opening. Ink Pads can also become saturated over time and should be replaced.

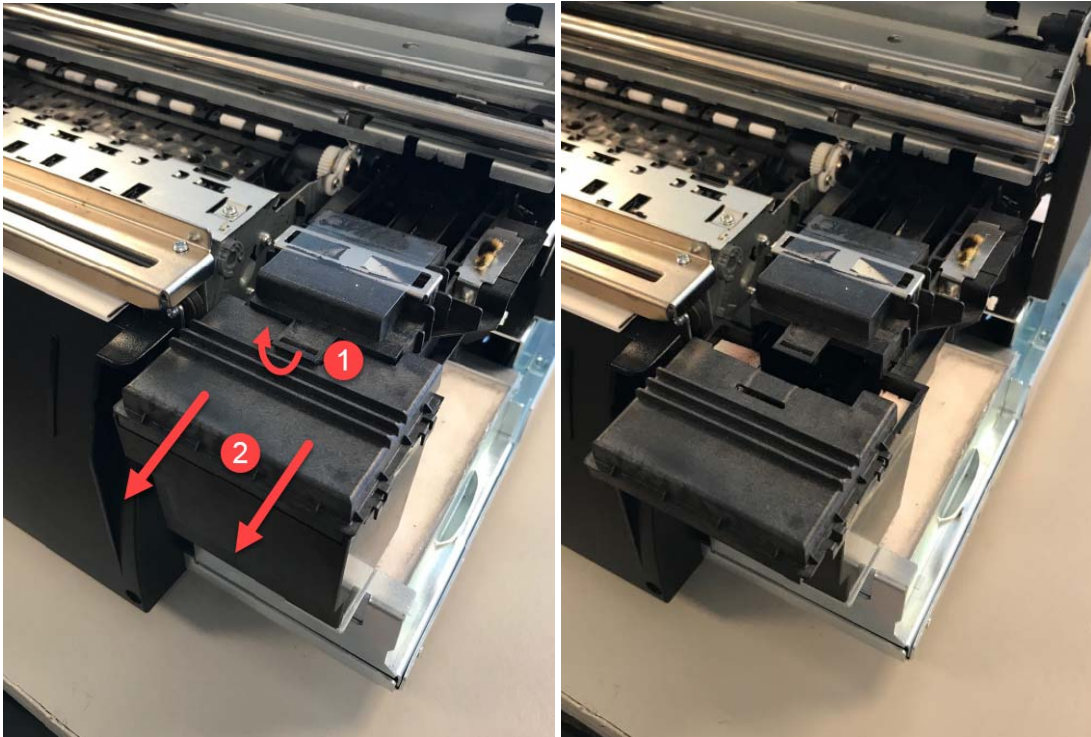
**Tube Cleaning Maintenance Interval:** Perform this maintenance every 10,000 prints or at the first sign of any ink build up on the internal mechanism. If you start to see a magenta fog on any of the internal components, this maintenance should be done regardless of how many prints have been sent to the printer.

**Ink Pad Maintenance Interval:** 50,000 prints

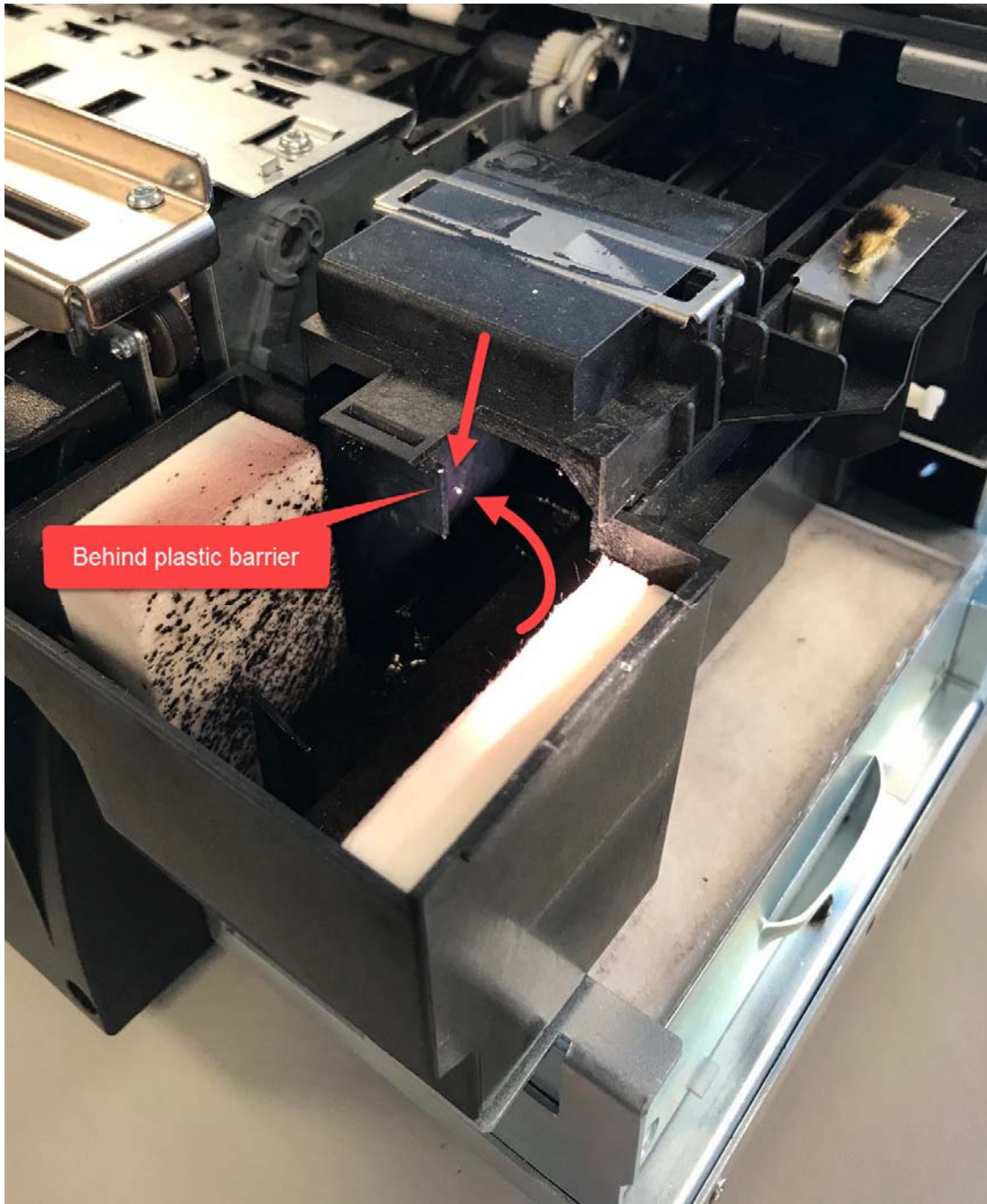
**Maintenance Kit Part Number:** 661380 – Purchase on [www.primera.com](http://www.primera.com)

**Kit includes:** Ink pad tray with 2x saturation pads, 1x clear tube to clean the vacuum tube opening.

1. Open the Cover
2. Locate the black Ink capture bin.
3. Lift the latch (1) and pull the cover forward (2).



4. Look for the tube opening behind the small plastic barrier. You may need to use a flash light to see the opening.



5. Locate the clear tube included with the kit. The tube is just small enough to fit inside the vacuum tube. **Tip!** Use rubber gloves for this part.



6. Push the tube as far as you can while still holding it with your fingers.



7. Remove the tube. It should be full of black ink. One cleaning is usually enough. However, you may wash the tube and repeat the cleaning immediately, save the tube for repeat use or discard it after use.
8. Replace the Ink Capture Bin Cover.
9. Finally replace the ink pad saturation tray by pushing down on the release pin and pulling the drawer out.

**Note:** The new tray has only 2 saturation pads instead of 3. This was done to prevent blockage of drain holes inside the capture bin.

