Section 1 - Product and Company Identification

Product Name: Primera Black
Product ID: Primera PN 53429 (Lexmark 14N1053)
Chemical Family: Cartridge containing ink
Application: Inkjet Cartridge

Manufacturer: Lexmark International, Inc.
Address: 740 West New Circle Road Lexington, KY 40550

Prepared By: Product Environmental Programs
Information: 1-859-232-3000
Emergency: 1-859-232-3333

Section 2 - Composition / Information on Ingredients

<table>
<thead>
<tr>
<th>Ingredients</th>
<th>Percent (wt.)</th>
<th>CAS Number</th>
<th>OSHA PEL</th>
<th>ACGIH TLV</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water</td>
<td>75-85</td>
<td>7732-18-5</td>
<td>None</td>
<td>None</td>
</tr>
<tr>
<td>Glycerol</td>
<td>5-10</td>
<td>56-81-5</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Water Soluble Organic Solvent</td>
<td>1-5</td>
<td>Trade Secret</td>
<td>None</td>
<td>None</td>
</tr>
<tr>
<td>NJTSRN 80100451-5013</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Water Soluble Organic Solvent</td>
<td>1-5</td>
<td>Trade Secret</td>
<td>None</td>
<td>None</td>
</tr>
<tr>
<td>NJTSRN 80100451-5051</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Carbon Black</td>
<td>1-5</td>
<td>1333-86-4</td>
<td>3.5 mg/m³ TWA</td>
<td>3.5 mg/m³ TWA</td>
</tr>
</tbody>
</table>

Section 3 - Hazards Identification

Mixture not tested. Information based on characteristics of components and testing of similar mixtures.

Hazard Information:
Primary Routes of Exposure: Skin contact, ingestion
Eye Contact: Not an irritant.
Skin Contact: Not a dermal irritant. Not a dermal sensitizer.
Ingestion: Low acute oral toxicity.

Section 4 - First Aid Measures

Skin Contact: Wash with soap and water. Should irritation occur, seek medical attention.
Eye Contact: Flush with plenty of water. Remove contact lenses and continue flushing for at least 15 minutes. Seek immediate medical attention.
Ingestion: Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek medical attention. Never give anything by mouth to an unconscious person.
Aggravated Conditions: None known
Section 5 - Fire Fighting Measures

Flash Point/Range: >200°F

Extinguishing Media: Carbon dioxide, water spray or fog, dry chemical or foam

Hazardous Combustion Products: Carbon monoxide, carbon dioxide, unidentified organics

Special Exposure Hazards: None known

Special Protective Equipment: NIOSH approved self-contained breathing apparatus may be required if large amounts of ink are involved.

NFPA Rating: Health: 1 Flammability: 0 Reactivity: 0

HMIS Classification: Health: 1 Flammability: 0 Reactivity: 0

Section 6 - Accidental Release Measures

Personal Precautionary Measures: Wear latex, vinyl, or nitrile gloves to prevent staining of skin.

Environmental Precautions: Unless specifically permitted for disposal, keep waste out of sewers, watersheds, and waterways.

Procedure for Cleaning/Absorption: Absorb small spills with cloth or paper towels or other suitable material. Place in container for disposal. For large spills, dike around spill with absorbent material. Wash spill site with soap and water after material pickup is complete. Disposal is subject to federal, state, local, or provincial regulations.

Section 7 - Handling and Storage

Handling: Keep from freezing.

Storage: Store in a cool, dry place.

Section 8 - Exposure Controls / Personal Protection

Engineering Controls: None required for intended use in printer.

Respiratory Protection: None required for intended use in printer.

Gloves: None required for intended use in printer.

Skin Protection: None required for intended use in printer.

Eyes: None required for intended use in printer.

Section 9 - Physical and Chemical Properties

<table>
<thead>
<tr>
<th>Physical State</th>
<th>Liquid (Ink)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Color</td>
<td>Black</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>Not determined</td>
</tr>
<tr>
<td>% Volatiles</td>
<td>Not determined</td>
</tr>
<tr>
<td>Solubility in Water</td>
<td>Fully miscible</td>
</tr>
<tr>
<td>Freezing Point/Range (°C)</td>
<td>Not determined</td>
</tr>
<tr>
<td>Odor</td>
<td>Faint</td>
</tr>
<tr>
<td>pH</td>
<td>6-9</td>
</tr>
<tr>
<td>Boiling Point (°C)</td>
<td>Approx. 100</td>
</tr>
</tbody>
</table>
Section 10 - Stability and Reactivity
Chemical stability: Stable
Hazardous Polymerization: Will not occur
Conditions to Avoid: None known
Materials to Avoid: None known
Hazardous Decomposition Products: Carbon monoxide, carbon dioxide, unidentified organics

Section 11 - Toxicological Information
Mixture not tested. Information based on characteristics of components and testing of similar mixtures.
Primary Routes of Exposure: Ingestion, skin contact.
Ingestion: Low acute oral toxicity.
Acute Toxicity Oral Rat LD50 (mg/kg): >2000
Aggravated Conditions: None known
Skin Contact: No chronic effects known. Not a dermal sensitizer.
Acute Toxicity Dermal Rat LD50 (mg/kg): >2000
Carcinogenicity Statement: Similar mixtures negative in Ames Assay for mutagenicity.

Section 12 - Ecological Information
Mixture not tested. Information based on characteristics of components and testing of similar mixtures.
Acute Toxicity to Fish: 96 hr LC50 >100 mg/l
Acute Toxicity to Daphnia: 48 hr EC50 >100 mg/l (NOEL =100mg/l)
Algal Growth Inhibition (ETAD): EC50 >160 mg/l (NOEC =20mg/l)
Ready Biodegradation: Not readily biodegradable (27% in 28 days)

Section 13 - Disposal Considerations
Waste Disposal:
This product is not a listed hazardous waste in accordance with Federal Regulation 40 CFR Part 261. If discarded in its purchased form, this product would not be a hazardous waste either by listing or by characteristic. However, under RCRA, it is the responsibility of the product user to determine at the time of disposal whether a material has been contaminated and should be classified as a hazardous waste. Disposal is subject to local, state and federal regulations.
Section 14 - Transport Information

Status: Not regulated as dangerous goods under DOT, IATA, ADR, IMDG or RID

Section 15 - Regulatory Information

TSCA (USA): All ingredients are listed on the Toxic Substances Control Act (TSCA) inventory, have been registered, or are exempt.

SARA / EPCRA (USA): None of the ingredients in this product has a final reportable quantity (RQ) under Emergency Planning and Community Right-to Know Act (EPCRA)- Section 302: Extremely Hazardous Substances (EHS) or notification requirements for EHS under Section 304.

California Proposition 65: This product contains no known materials at levels which the State of California has found to cause cancer, birth defects or other reproductive harm - California Proposition 65.

DSL (Canada): All ingredients are listed on the Canadian Domestic Substances List (DSL), have been registered on the Non-Domestic Substances List (NDSL), or are exempt.

AICS (Australia): All ingredients are listed in Australian Inventory of Commercial Substances (AICS), have been registered, or are exempt.

Section 16 - Other Information

Data are most current known to Lexmark at the time of preparation and are believed to be accurate. No warranty as to their accuracy or completeness is expressed or implied.

***END OF MSDS***