**A Unpack and Setup**

1. Remove the AP550 from its packaging.
2. Remove all items from the supply box.
3. Place the unit toward the back of a table with a depth of 30” [76 cm] or more.
4. Connect the power and switch on the AP550.

---

**B Load Label Stock**

5. Place the label roll on the Roll Bar as shown. For narrow rolls you may have to flip guides so the “L” faces away from the roll on each side.
6. Place the Roll Drag Arm under the Roll Bar so that the rounded tip is near the center of the roll.
7. Place the Roll Bar with labels on the pins so that the bar is fully seated on the pins.
8. Remove approximately 15” [38 cm] of labels from the liner.
9. Load the label stock according to the diagram below:
B Load Label Stock (continued)

10. Align the leading edge of the label stock with the roll as shown.

11. Make sure the labels will be fed under the Sensor Location Line.

12. Move the Guide Collars so they are close to, but not pinching the label stock.

13. Lock the labels in place by pushing up on the metal Liner Idler Roller. Make sure there are no labels past the Liner Drive Roller.

14. Move the Application Arm to the appropriate height by squeezing the Pin Release Bar and pulling up on the arm.

C Label/Container Settings (for die-cut labels)

15. Access Label/Container Settings

15a Press “Mode” once. When “F 0” is displayed hold “Mode” for 2 seconds to access Label/Container Settings.

15b Press “Recall/Reset” twice. “PPo” is displayed. Load the container. Press and hold “+” or “-” to move the platform to the desired labeling position.

16. Sensor Calibration

16a Press “Recall/Reset” twice. “SC-” is displayed.

16b Push down on arm until “0.00” is displayed.

16c Push here

17. Platform Position

17a Press “Recall/Reset” twice. “gPo” is displayed.

17b Load the container. Press and hold “+” or “-” to move the platform to the desired labeling position.

17c

17d

18. Guide Position

18a Press “Recall/Reset” once. “gPo” is displayed.

18b Loosen the Thumb Screw under the platform to adjust the guide side-to-side.

18c Container Guide Thumb Screw under platform

18d Press “Mode” to store settings.

19. Start Labeling

Lower the Application Arm quickly until it touches the container.
The platform will move toward you.
Maintain downward force on the arm until the label is completely applied.